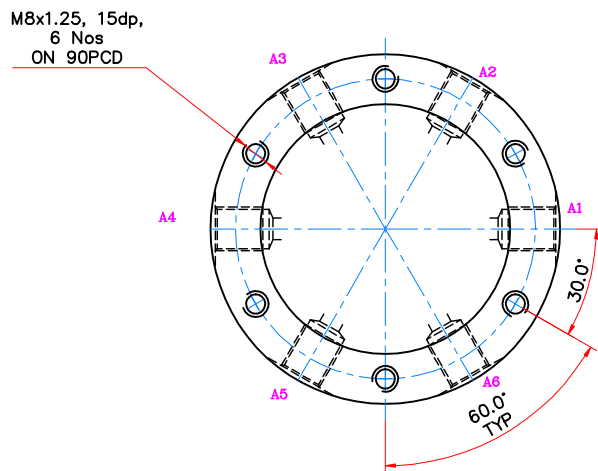
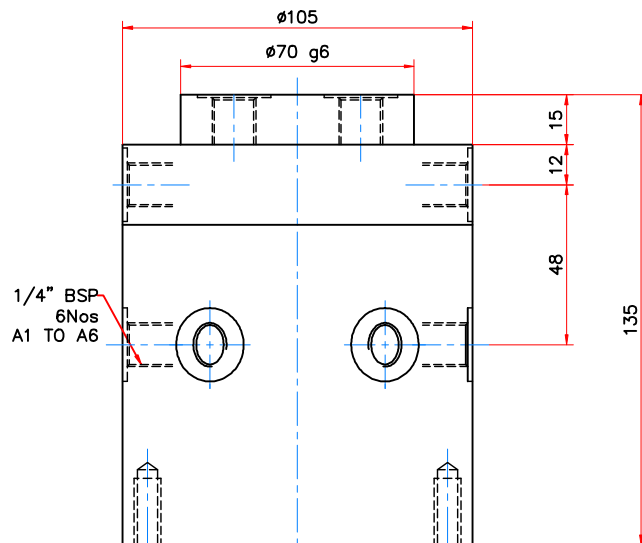
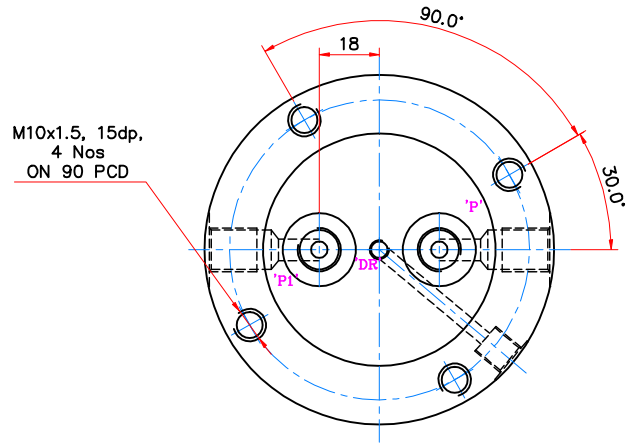


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50
Ra Value—μ	25
Roughness No.	12.5
	6.3
	3.2
	1.6
	0.8
	0.4
	0.2
	0.1
	0.05
	0.025
	N1
	N2
	N3
	N4
	N5
	N6
	N7
	N8
	N9
	N10
	N11
	N12

All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)		
TITLE				Linear—Length or Diameter		
MODEL				Over	Upto & inc.	TOL
STATIONS				—	6	±0.1
MAX. RPM				6	30	±0.2
PORT SIZE				30	120	±0.3
SCALE				120	315	±0.5
CHKD				315	1000	±0.8
APPD				1000	2000	±1.2
MIN. WORKING PR.				Length of shorter side of angle		
MAX. WORKING PR.				Over	Upto & inc.	TOL
DRN				—	6	±1°
RBP				6	30	±30°
PRECISION ENGINEERING ACCESSORIES				30	120	±20°
PEENYA BANGALORE				120	315	±10°